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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Pages Number: 335 Publisher: Central TV Pub. Date :2005-08-01 version 1. CNC technology is the foundation of modern manufacturing technology. its wide application to the global machinery industry has undergone fundamental changes. has become the measure of a company as well as a national scientific and technological progress and industrial modernization is one important indicator of the level. This book is designed and manufactured to meet the mechanical and automation needs of undergraduate teaching written. The book is divided into seven chapters. The main content of the basic concepts of digital control. the composition of CNC machine tools. classification and processing characteristics; CNC machine tool mechanical structure; CNC system components. CNC device structure. work processes. functions and features. CNC device hardware architecture. software architecture and interface circuits. digital devices interpolation theory. CNC system. the PLC; CNC machine tool position detection device; CNC servo system; CNC machining technology; the basics of CNC programming and CNC lathes. CNC milling machine. machining center programming and so on. This book can be used as professional colleges of engineering machinery with numerical control technology. curriculum books. but also as a reference for relevant professional and technical personnel. Contents: Chapter 1 Introduction 1.1 The basic concept of digital control machine tool numerical control technology 1.1.1 1.1.2 1.1.3 principles of numerical control machine tool numerical control technology. production and development and technical level of 1.2 CNC machining characteristics of the composition and classification of 1.2 .1 1.2.2 CNC CNC machining characteristics of the composition of the classification of CNC machine tools 1.2.3 Chapter 2 of the mechanical structure of 2.1 CNC CNC machine tools and mechanical structure of the main features of the basic requirements of...

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